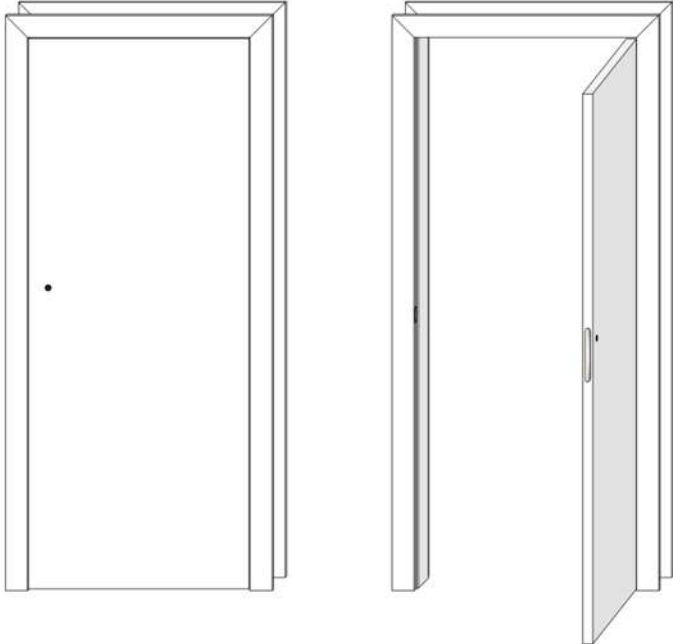
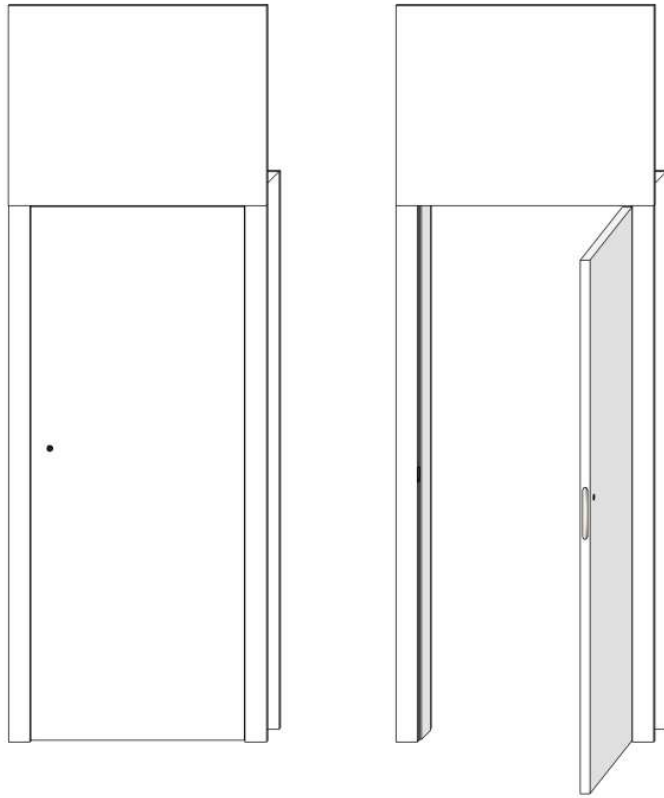
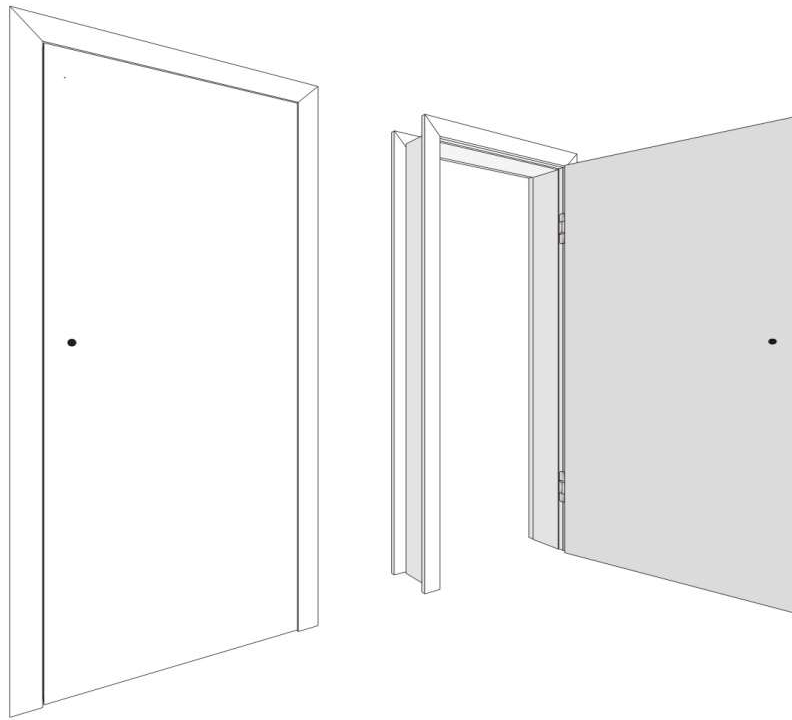


BAND DOOR NON-REBATED / BAND DOOR TOP NON-REBATED





**ASSEMBLY INSTRUCTIONS FOR BAND DOOR NON-REBATED / BAND DOOR TOP
NON-REBATED**



REQUIRED TOOLS



Before starting work, carefully inspect the packaging and its contents for damage caused during transport.

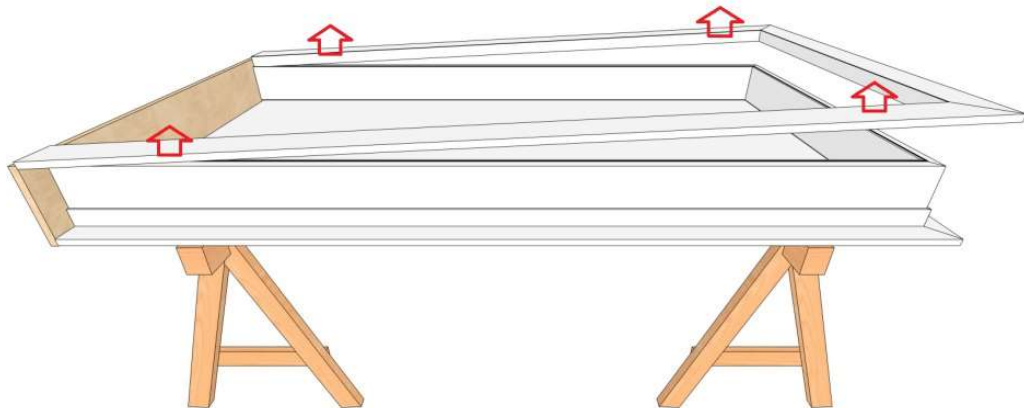
Remove the transport protection, leaving the bottom stabilizing beam.



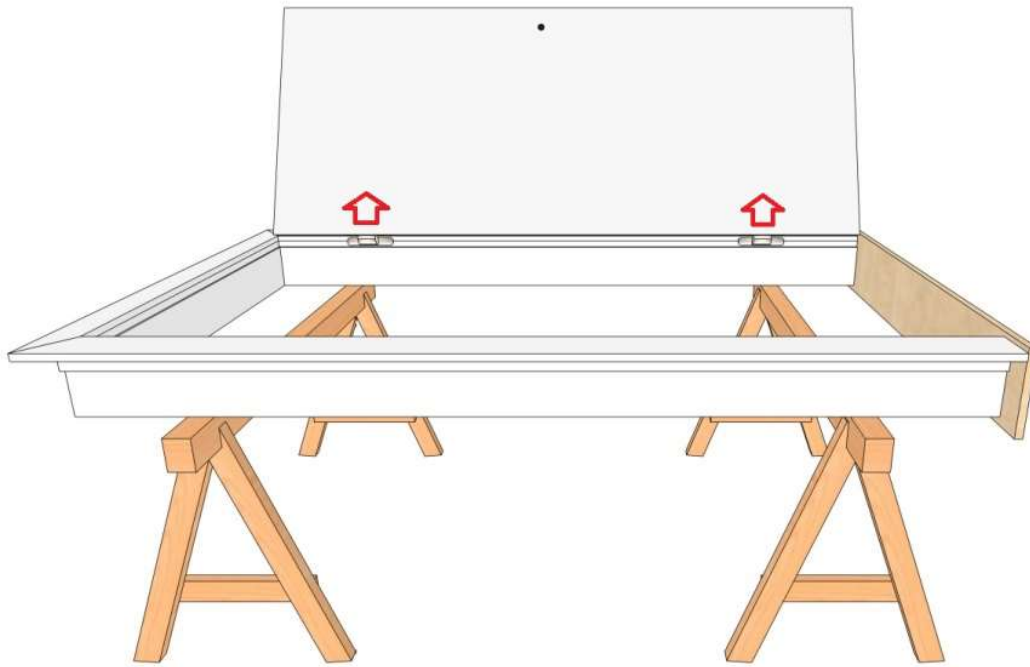
The door with the frame is factory assembled into a complete set, which facilitates preparation for assembly.

Compare the dimensions of the opening in which the door will be installed with the external dimensions of the door frame.

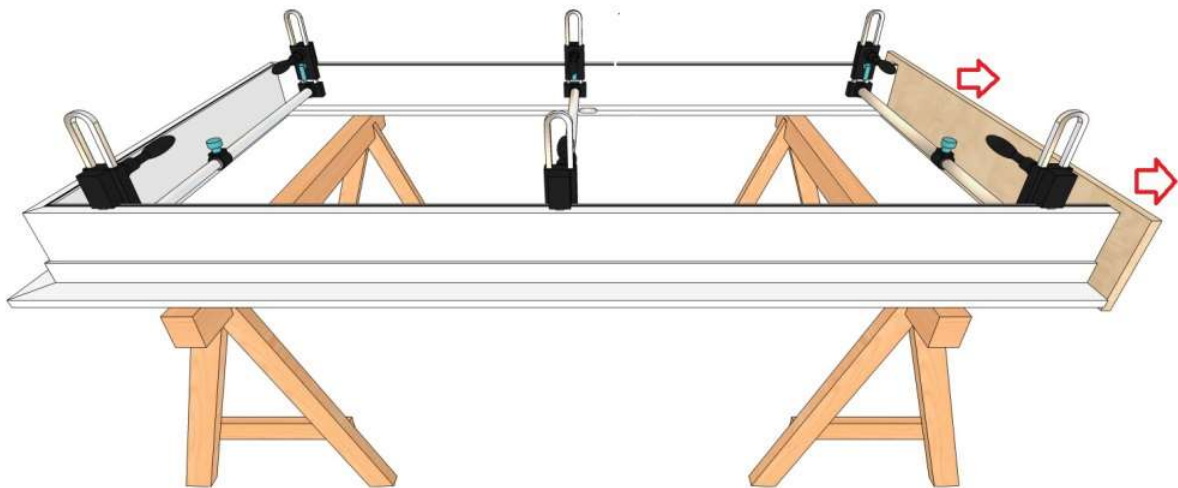
Remove the rear cover (architrave) by sliding it out evenly.



Open the door and remove it. Unscrew the hinges from the door frame. **Be careful not to damage the paint coat.**

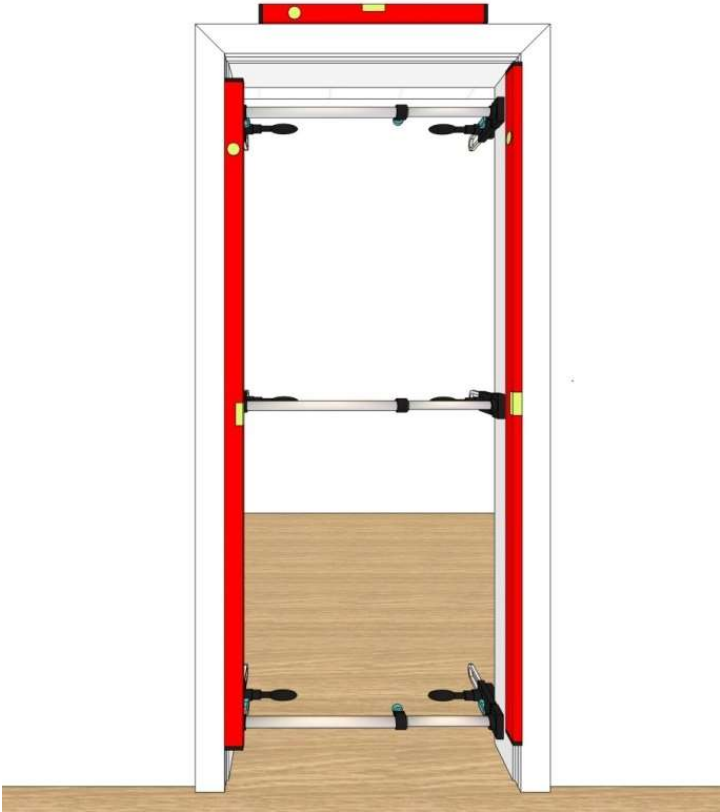


Stabilize the frame with mounting spacers. Remove the lower transport beam.



Insert the frame into the opening in the wall and adjust it very carefully, starting from the hinged leg, then the upper beam, and ending with the lock leg. For this purpose, use wedges, spacers and carpentry clamps, using soft spacers at the points of contact with the paint coat.

It is important that the wedges do not cause the frame to deform. If the upper beam is not level, set it by hammering the wedges under the frame legs.





Check that the right angle is maintained between the frame legs and the top beam using an angular gauge.



Check the widths between the legs at different heights using a tape measure.



The linearity of the frame legs should also be checked. If necessary, adjust them using the clamps.

Spot-fill the spaces between the wall and the frame with low-pressure assembly foam in the places where clamps, struts and wedges are attached, **making sure that the foam does not come into contact with painted elements.**



After the assembly foam has dried, try on the door leaf to the frame in the reverse order to disassembly.



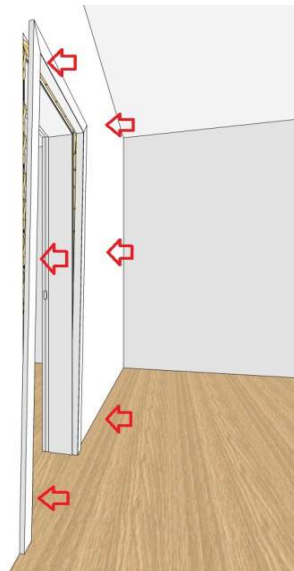
Check the gaps between the door and the frame. Perform a trial opening and closing of the door, checking that the lock and hinges work properly. Remove the door leaf.

Fill the remaining spaces with mounting foam. **Do not disassemble the mounting spacers!!!**



After the mounting foam is cured, install the door leaf. Adjust the hinges so that the gaps between the door and the door frame are the same on all sides

Install the rear bands.



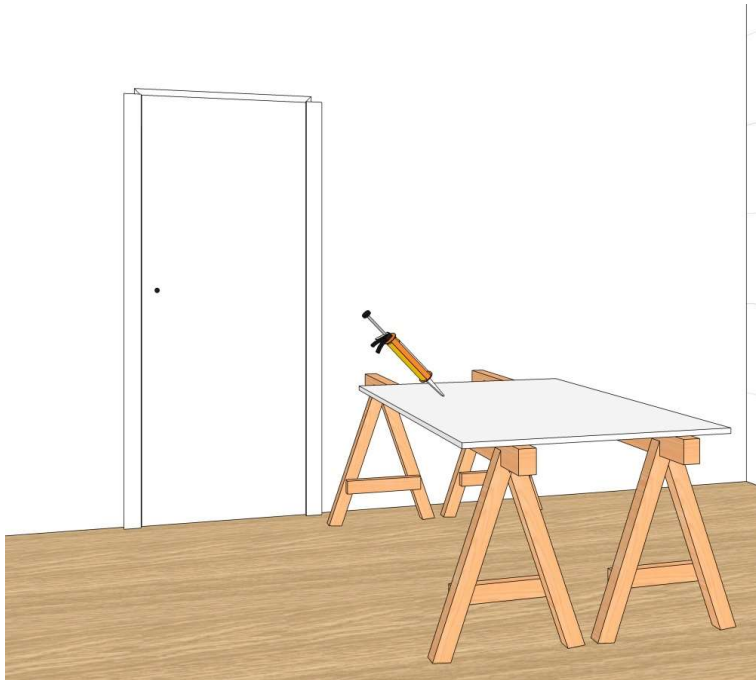
Fill the joint between the frame and the floor with silicone.

Clean the door and frame. For this purpose, use a microfiber cloth and a solution of water with a safe detergent.

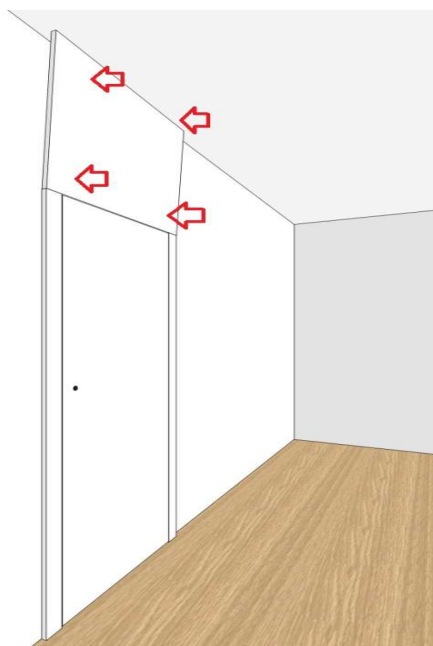
TOP VERSION (top band)

Perform the work as above. After installing the frame, measure the dimensions of the top, and put them on the template supplied with the door. Cut the template and check if it fits. Make corrections if necessary. Trim the extension according to the prepared template.

NOTICE Before cutting, protect the surface against damage.



Install the top with an adhesive suitable for the surface. It is best to use two types of adhesive, e.g. mounting glue and silicone.



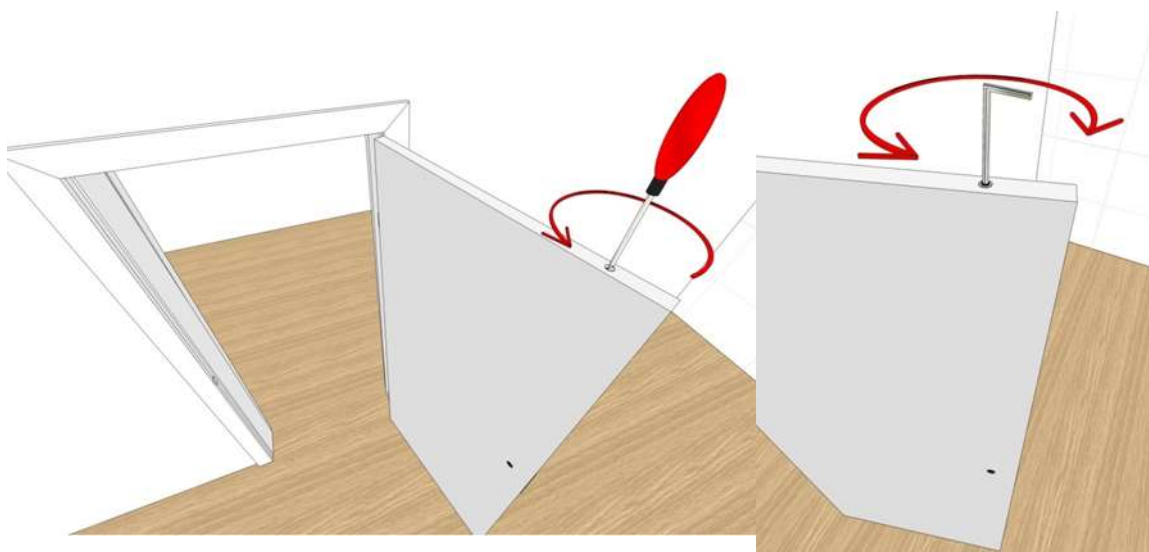
IMPORTANT:

ADJUSTING THE DOOR DEFLECTION

To adjust the deflection of the door leaf, use the expander. Each door is equipped with a device for straightening curves, the so-called expander.

Unscrew the securing screw (plug) on the upper edge of the leaf. Use the hex key to turn the expander left or right depending on the sash deflection.

Attention!!! Depending on the force of the door pull, the leaf can be straightened from a few minutes to 2-3 days. After the door is straightened, unscrew the expander to the neutral position. Tighten the locking screw. zabezpieczającą.



VALUABLE TIPS

- Prepare enough space around the work site.
 - When removing the hinges, it is worth marking the top and bottom. The hinges are factory fitted to the frame.
 - Too much mounting foam during expansion may lead to deformation of the frame.
 - It is worth leaving permanent wedges at the hinges and in the upper corners of the frame.
 - If the surfaces of the walls are not even and the door frame sticks out, use acrylic sealant.
- Protect the painted element.**
- When installing the handle, it is essential to **remove the lock** so that the drilling chips do not get inside.